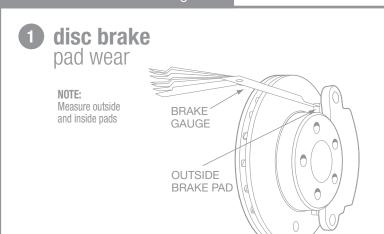


Measurement Charts 1, 2 and 3 (below), represent guidelines only. Technicians should use professional judgement of the specific vehicle and its use as the final basis for identifying "green," "yellow" or "red" status.

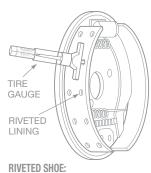
your vehicle report card

brake* measurement guide

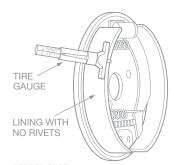


Measurement Tool/Process	Disc Pads	
DESCRIPTION	PADS	OP CODE
14 mm lining remaining	green	XFP14
13 mm lining remaining	green	XFP13
12 mm lining remaining	green	XFP12
11 mm lining remaining	green	XFP11
10 mm lining remaining	green	XFP10
9 mm lining remaining	green	XFP09
8 mm lining remaining	green	XFP08
7 mm lining remaining	green	XFP07
6 mm lining remaining	green	XFP06
5 mm lining remaining	yellow	XFP05
4 mm lining remaining	yellow	XFP04
3 mm lining remaining	red	XFP03
2 mm lining remaining	red	XFP02
1 mm lining remaining or less	red	XFP01

2 drum brake shoe wear



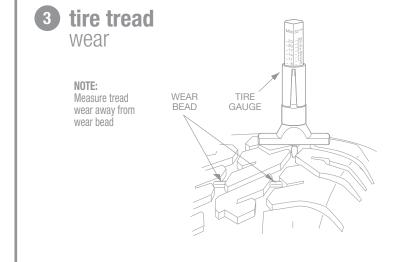




BONDED SHOE: Measure lining thickness along edge using the tire depth gauge

1 mm lining remaining or less	red	XFP01
Measurement Tool/Process	Drum Pads	
DESCRIPTION	REAR SHOES**	OP CODE
14 mm lining remaining	green	XRS14
13 mm lining remaining	green	XRS13
12 mm lining remaining	green	XRS12
11 mm lining remaining	green	XRS11
10 mm lining remaining	green	XRS10
9 mm lining remaining	green	XRS09
8 mm lining remaining	green	XRS08
7 mm lining remaining	green	XRS07
6 mm lining remaining	green	XRS06
5 mm lining remaining	green	XRS05
4 mm lining remaining	green	XRS04
3 mm lining remaining	green	XRS03
2 mm lining remaining	yellow	XRS02
1 mm lining remaining or less	red	XRS01

tire tread* measurement guide



Tire Tread Depth*	Status	OP CODE
18/32"	green	XTR18
17/32"	green	XTR17
16/32"	green	XTR16
15/32"	green	XTR15
14/32"	green	XTR14
13/32"	green	XTR13
12/32"	green	XTR12
11/32"	green	XTR11
10/32"	green	XTR10
9/32"	green	XTR09
8/32"	green	XTR08
7/32"	green	XTR07
6/32"	yellow	XTR06
5/32"	yellow	XTR05
4/32"	yellow	XTR04
3/32"	red	XTR03
2/32"	red	XTR02

^{*} If tires or brakes are replaced this visit, measure and record new parts readings
** Since front pads wear faster, when completing the Report Card, only enter rear pads/shoes as lowest reading if they measure "yellow" or "red". On rear drum brake non-servo leading-trailing shoe design, measure
the leading shoe as it does the majority of the work. On rear drum brake dual servo-action shoe design, measure the secondary shoe as it does the majority of the work.